GRAHAM SHEEDY GS MANAGEMENT CONSULTANTS

OIL AND GAS PROCESSING FACILITIES

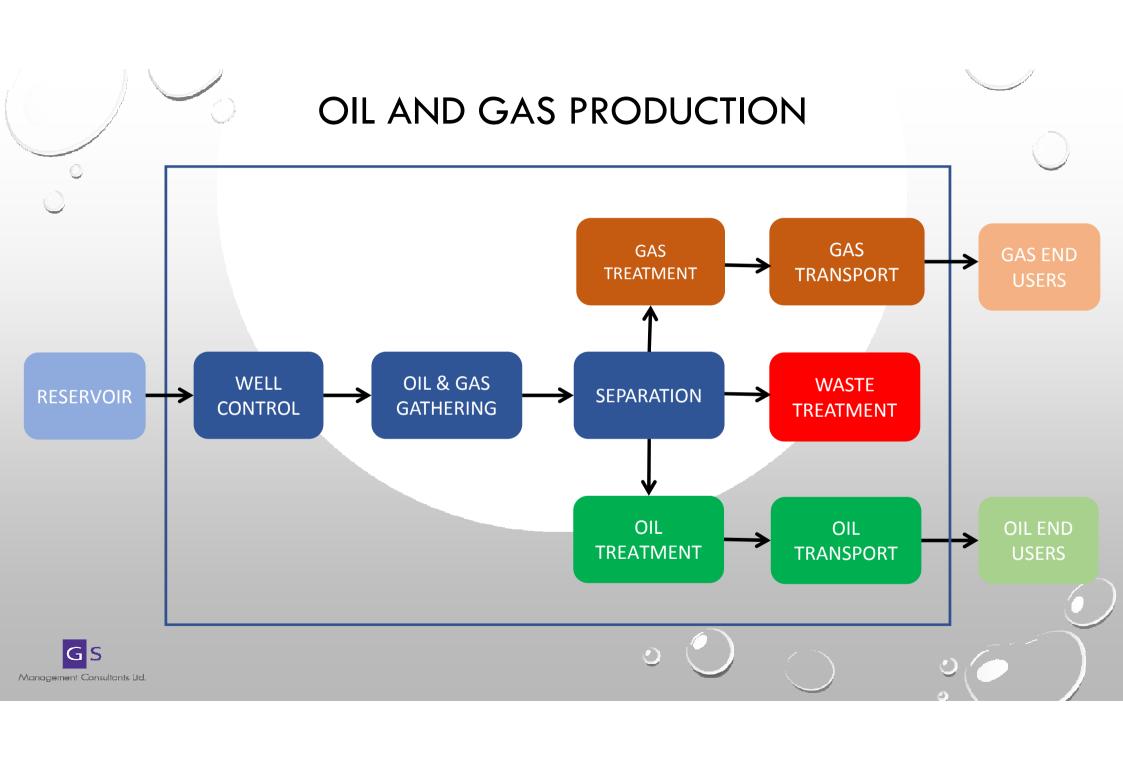
SPE 21ST NOVEMBER 2017



OIL AND GAS PROCESSING FACILITIES

- OVERALL FLOW SCHEME
- PURPOSE OF EACH COMPONENT
 - HOW THEY WORK
 - CHALLENGES
 - OPTIONS
- OIL AND GAS FACILITIES OPERATING MODELS
- KEY PERFORMANCE METRICS CONSIDERATIONS







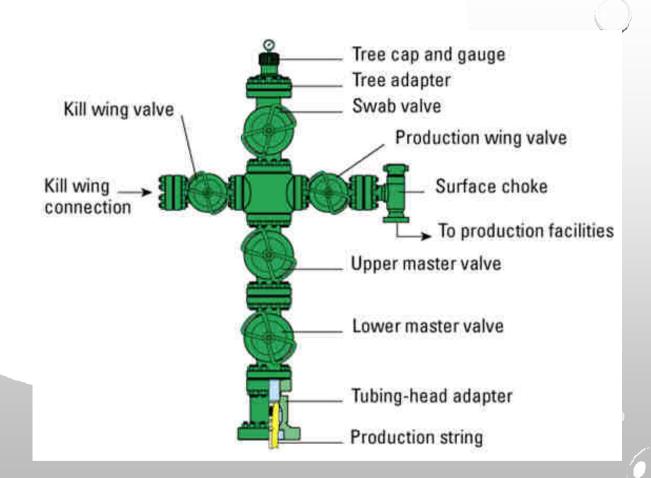
PURPOSE

- CONTROL PRODUCTION RATES
- MAXIMISE PRODUCTION
- PROTECT FROM UNCONTROLLED RELEASE OF WELL FLUIDS

CHALLENGES

- CHANGING WELL CONDITIONS
- CHANGING FLUID PROPERTIES
- SAND EROSION

- SUBSEA
- TOPSIDE







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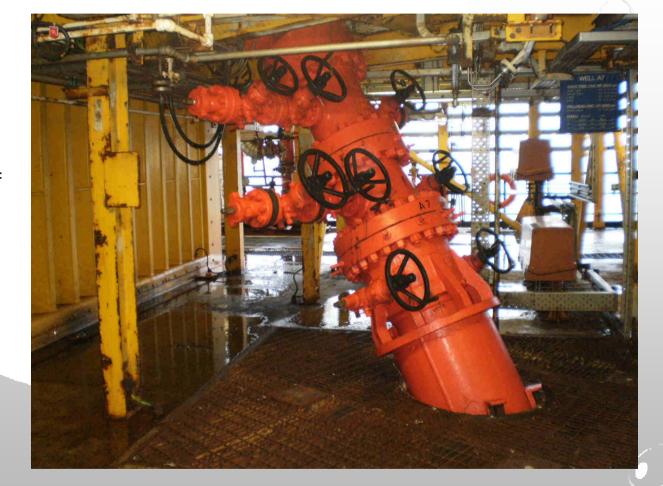
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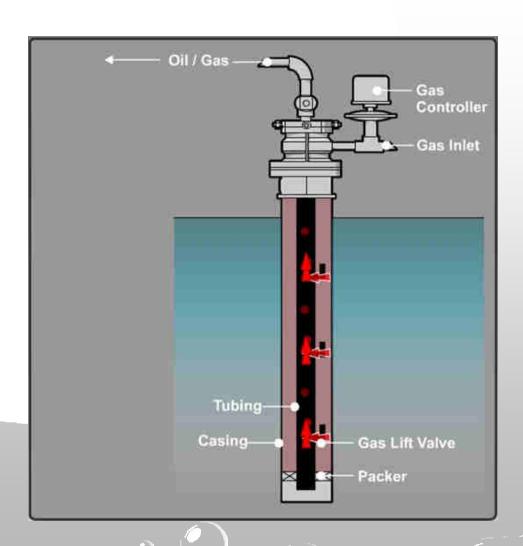
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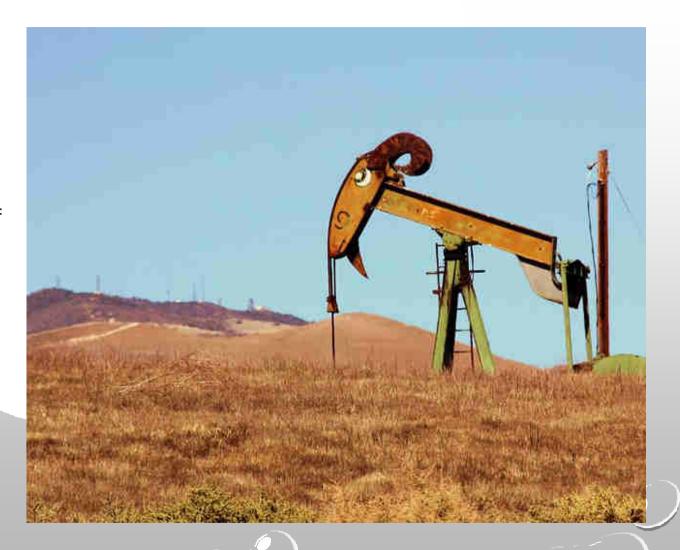
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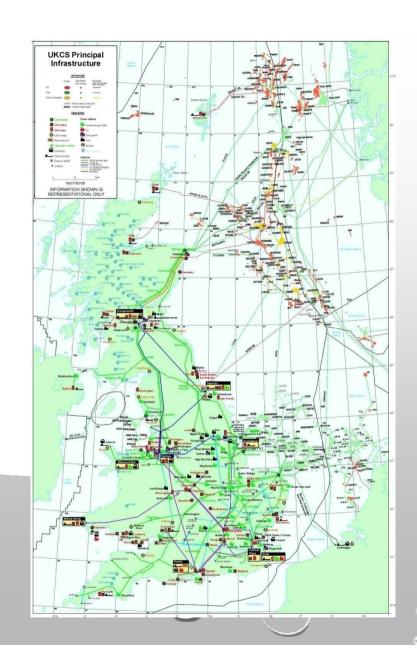
- MOVE FLUIDS TO CENTRAL PROCESSING
- MINIMISE COST
- PRODUCTION METERING

CHALLENGES

- CHANGING WELL CONDITIONS
- CHANGING FLUID PROPERTIES
- COMINGLING FLUIDS
- CORROSION/EROSION

- SUBSEA/TOPSIDE
- REMOTE/CENTRALISED
- MANNED/UNMANNED





PURPOSE

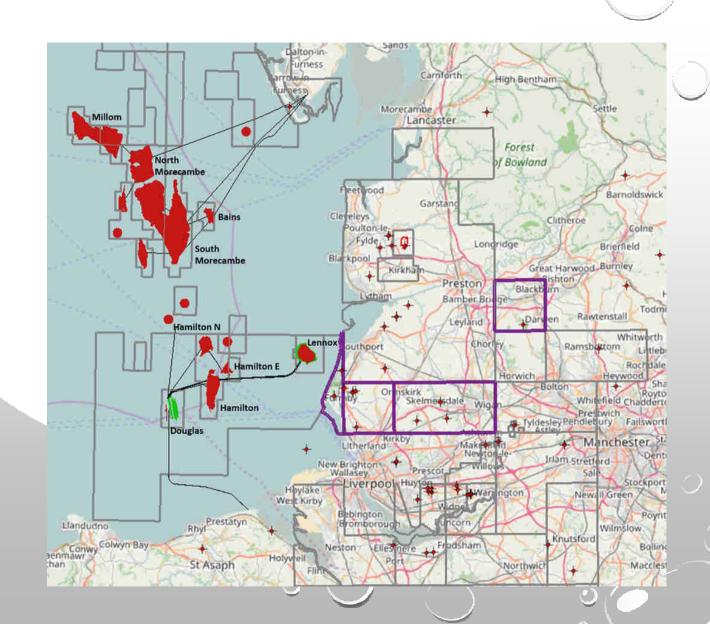
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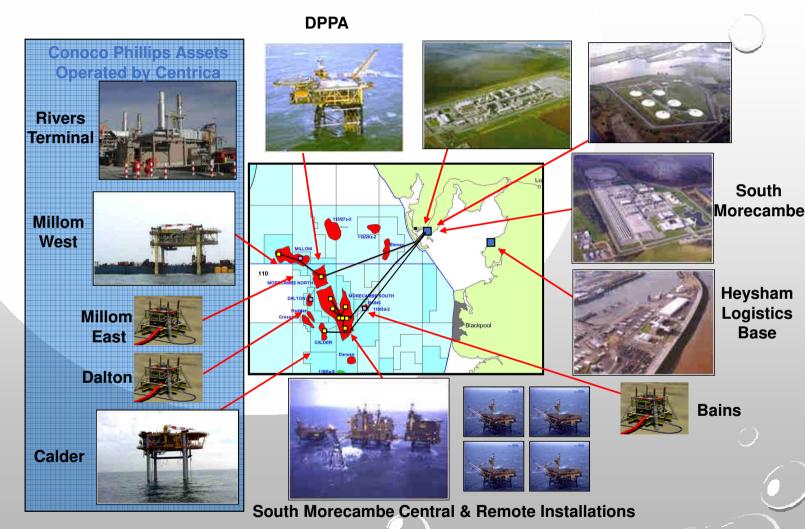
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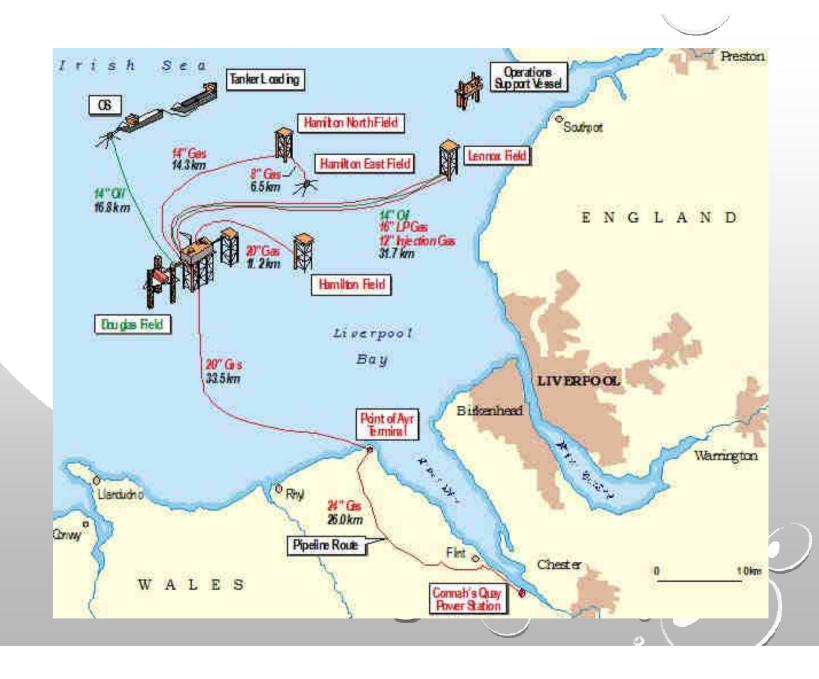
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METERING CONSIDERATIONS



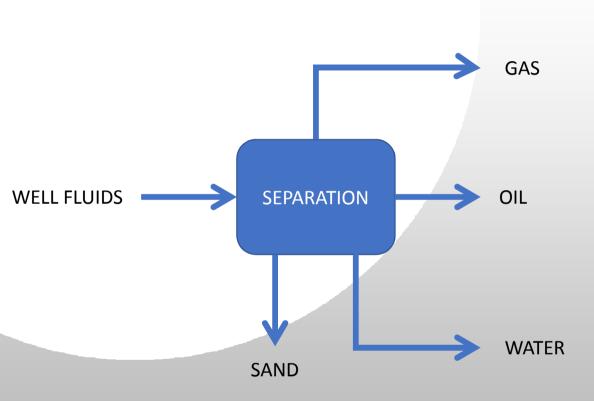
PURPOSE

- SEPARATE THE WELL FLUIDS, I.E. OIL, GAS, WATER AND SAND
- STABILISE THE OIL

CHALLENGES

- UNCERTAINTY OF DESIGN BASIS
- OPTIMISATION OF SEPARATION AND COMPRESSION
- WEIGHT AND SPACE LIMITATIONS

- DEGREE OF SEPARATION
- NUMBER OF SEPARATION STAGES
- REDUNDANCY
- HORIZONTAL OR VERTICAL SEPARATORS







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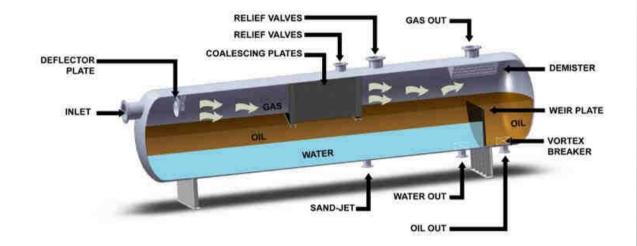
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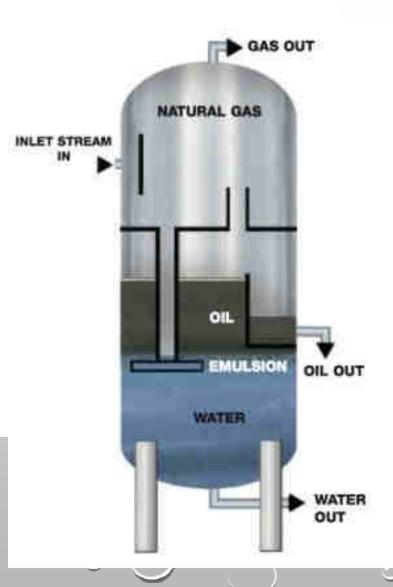
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GAS TREATMENT

PURPOSE

- REMOVE WATER, ACID GASES AND MERCURY
- CONDITION GAS
- MEET GAS SALES QUALITY SPECIFICATION

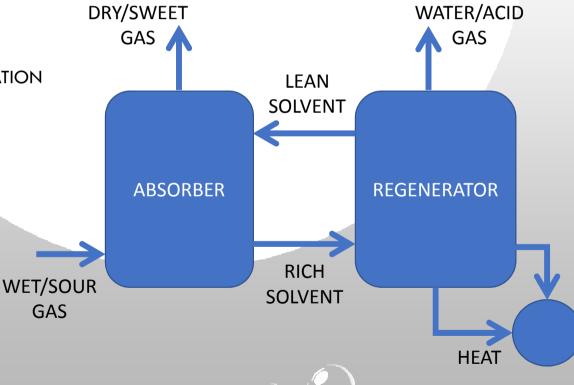
CHALLENGES

- CHANGING FLUID COMPOSITION
- DISCHARGE GAS QUALITY
- WASTE DISPOSAL

OPTIONS

- EXTENT OF TREATMENT
- COMBINATION TREATMENTS

WATER AND ACID GASES TYPICALLY REMOVED USING LIQUID SOLVENTS THAT ARE REGENERATED AND REUSED







GAS TREATMENT

PURPOSE

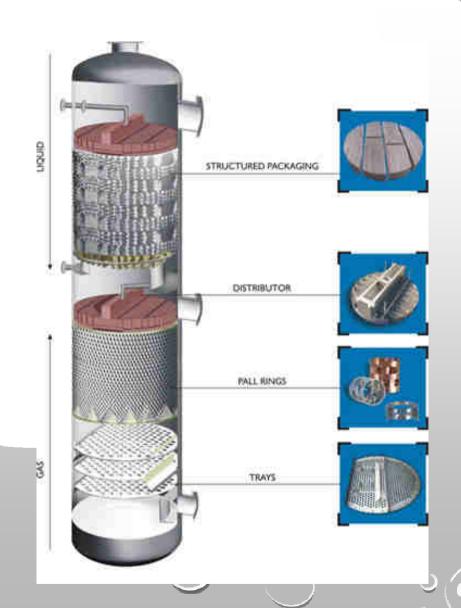
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PURPOSE

TRANSPORT GAS TO END USER

CHALLENGES

- ENERGY USAGE
- CHANGING FLUID PROPERTIES
- TECHNICAL COMPLEXITY
- ACCESS TO INFRASTRUCTURE
- PROCESS SAFETY RISK

OPTIONS

- PIPELINE
- LNG/LPG SHIP
- COMPRESSION STAGES
- DRIVE TYPE



THE BOTTLE CONTAINS 0.026 CUBIC METRES OF LIQUID AT ATMOSPHERIC PRESSURE THE GAS WOULD HAVE A VOLUME OF 6.9 CUBIC METRES





PURPOSE

TRANSPORT GAS TO END USER

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- COMPRESSION STAGES
- DRIVE TYPE







OIL TREATMENT

PURPOSE

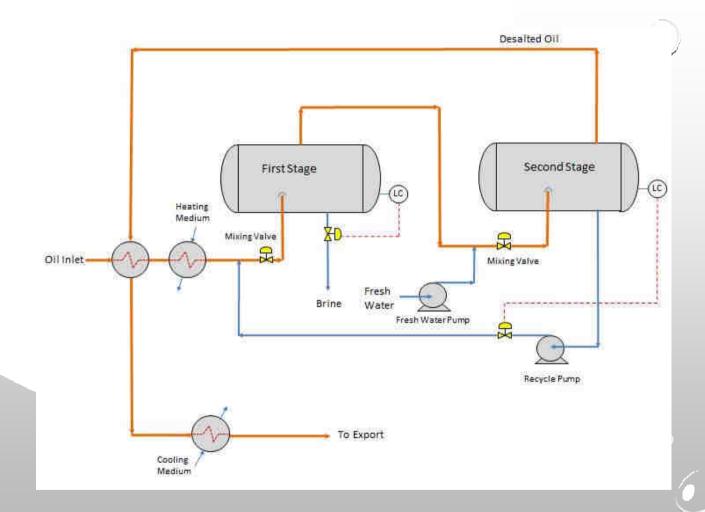
- REMOVE WATER/SAND/SALT
- MEET OIL SALES QUALITY SPECIFICATION

CHALLENGES

- CHANGING FLUID PROPERTIES
- ENERGY USAGE
- WEIGHT CONTROL
- DISCHARGE OIL QUALITY CONTROL
- LOGISTICS

- DEGREE OF OFFSHORE TREATMENT
- TREATMENT METHODS







OIL TREATMENT

PURPOSE

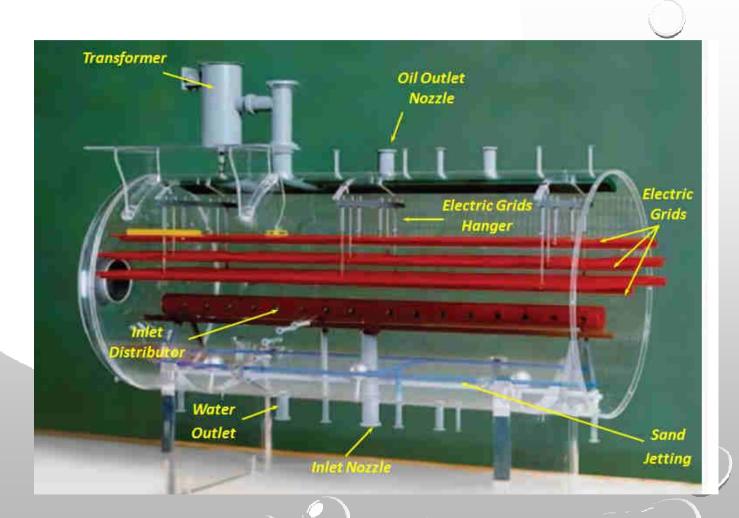
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CHALLENGES

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- ENERGY USAGE
- LOGISTICS
- TECHNICAL COMPLEXITY
- ACCESS TO INFRASTRUCTURE
- PROCESS SAFETY RISKS/SECURITY

- PIPELINE
- TANKER SHIP OR ROAD







PURPOSE

TRANSPORT GAS TO END USER

CHALLENGES

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OIL TRANSPORT

PURPOSE

TRANSPORT GAS TO END USER

CHALLENGES

- CHANGING FLUID PROPERTIES
- **ENERGY USAGE**
- **LOGISTICS**
- **TECHNICAL COMPLEXITY**
- ACCESS TO INFRASTRUCTURE
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PURPOSE

TRANSPORT GAS TO END USER

CHALLENGES

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- ENERGY USAGE
- LOGISTICS
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WASTE TREATMENT

PURPOSE

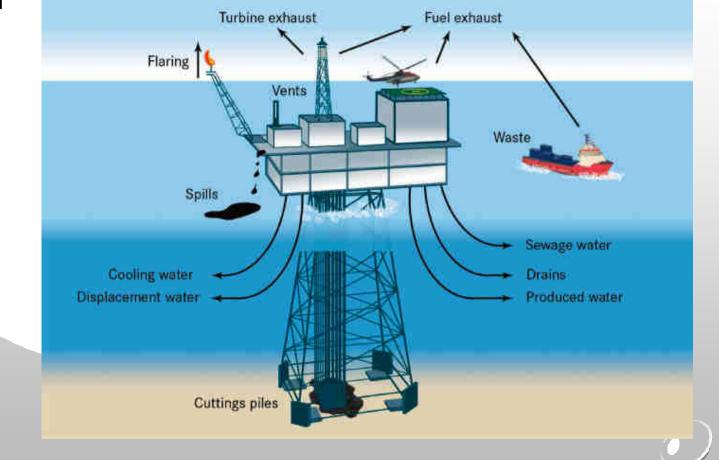
 DISPOSE OF WASTE STREAMS IN ACCORDANCE WITH ENVIRONMENTAL REGULATIONS

CHALLENGES

- CHANGING FLUID PROPERTIES
- MEASUREMENT
- LOGISTICS

OPTIONS

 LOCAL/CENTRALISED PROCESSING













OPERATING MODELS

	IN-HOUSE	OUTSOURCED	HYBRID
CORE SERVICES, e.g., OPERATIONS, ENGINEERING AND MAINTENANCE	OWNER/OPERATOR	3 RD PARTY	OPERATIONS & ENGINEERING IN-HOUSE; MAINTENANCE OUTSOURCED
NON-CORE SERVICES e.g. LOGISTICS, FABRIC MAINTENANCE, FACILITIES MANAGEMENT		VARIOUS 3 rd PARTIES	
CULTURE & KEY DECISIONS	STRONG INFLUENCE	LIMITED INFLUENCE	VARIABLE
OPERATING KNOWLEDGE AND EXPERIENCE	RETAINED IN-HOUSE	LOST FROM THE OWNER/OPERATOR	VARIABLE
SUPPORT FUNCTIONS	SIGNIFICANT EFFORT REQUIRED	MINIMUM EFFORT	MEDIUM
COST	DEPENDS ON THE CONTRACT		









KEY OPERATIONAL PERFORMANCE METRIC EXAMPLES

MEASURE	PURPOSE	
AVAILABILITY - % OF TIME ASSET IS PRODUCING	MEASURE OF EQUIPMENT RELIABILITY	
28 DAY PLAN COMPLIANCE	MEASURE OF PLANNING EFFECTIVENESS	
OVERDUE SAFETY CRITICAL MAINTENANCE	MAINTENANCE EXECUTION EFFECTIVENESS AND POTENTIAL FOR UNREVEALED FAILURES	
FAILED SAFETY CRITICAL ELEMENTS	INDICATION OF NUMBER OF FAILED SAFETY BARRIERS	
SAFETY CRITICAL STAFF COMPETENCE	ABILITY OF STAFF TO UNDERTAKE THEIR DUTIES	
OVERDUE SAFETY INCIDENT/AUDIT FOLLOW UP ACTIONS	INDICATION OF ORGANISATIONAL EFFECTIVENESS	





Thank you. Questions...?

